

Technical Specifications

Technical Specification / Tolerances / Tube Cut Lengths & Ar boring					
TUBE – CUT LENGTHS & ARBORING:					
LENGTH – BENCH SAW CUT					
MILLIMETERS			INCHES		
<u>OVER</u>	<u>UP TO & INCLUDING</u>	<u>TOLERANCE</u> ±	<u>OVER</u>	<u>UP TO & INCLUDING</u>	<u>TOLERANCE</u> ±
---	300	0.8	---	12	1/32
300	1,000	1.5	12	36	1/16
1,000	2,000	3.0	36	75	1/8
2,000	---	6.0	72	---	¼
<p>STRAIGHTNESS Up to 0.20" OD (5mm OD) - Maximum deviation should not exceed: ¼" in any 72" length 7.5mm in any in any 2mm length</p> <p>0.20: OD (5mm OD) and over – Maximum deviation shall not exceed: ½" in any 72" length 15mm in any 2mm length</p>					
<p>ARBORING TUBING OD of the tube after arbored ± 0.005" Depending of size of coiled tube, OD, wall thickness and material Arbored OD ±1.015"</p>					
<p>BRACELET HALVES Tolerances will be added when the process capabilities are determined by the SPC project re- sults</p>					