

Technical Specifications

Technical Specification / Tolerances / Flute Tube—Silver & Gold Alloys			
FLUTE TUBE—SILVER & GOLD ALLOYS			
<u>SIZE</u>	<u>OVERALL OD</u>	<u>OVERALL ID</u>	<u>OVERALL WALL</u>
To 0.130"	0.0005	0.001	0.0005
0.131" To 0.250	0.0005	0.0005	0.001
0.251" To 0.500"	0.0005	0.0005	0.001
0.501" To 0.800	0.001	0.0005	0.001
0.801" & Up	0.002	0.002	0.002
PRECISION TOLERANCE: With the use of weight charts, precision tolerance of ± 0.0001 can be obtained. This process involves extra time and the possibility of increased scrap. These tight tolerances are for wall thickness only to control finish weights in Karat gold tubing.			